

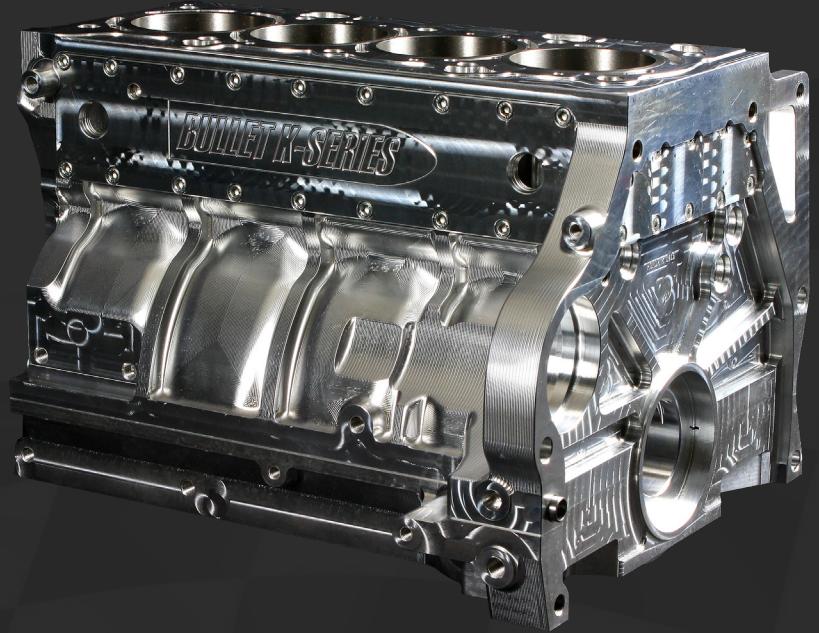
# HONDA PRODUCT: **K-SERIES**

## BULLET RACE ENGINEERING PRODUCT PROFILE

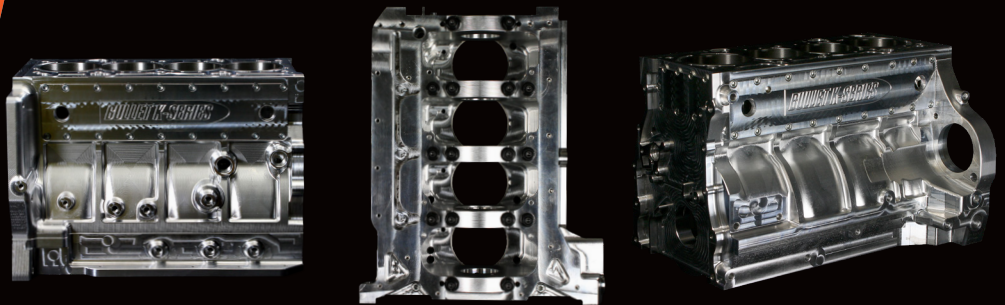
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**“CHOICE OF  
CHAMPIONS”**



### **BULLET HONDA K SERIES BILLET BLOCK**

*The Bullet K series to suit all Honda K Series applications has been engineered to deliver reliability in 1700hp environments. .*

*This product has vastly improved block rigidity and improved deck thickness over the stock unit.*

*Distortion of cylinder bores and crank tunnel is dramatically reduced through increased material thickness and a Bullet 4 bolt main cap system.*

*This product requires minimal modifications to directly replace the standard block.*

### **Specifications**

Name of product:	Honda K Series (suits all K series applications)
Actual weight:	36kg
Block material:	6061 aircraft grade billet aluminium.
Design improvements:	4 bolt mains, increased block deck and cylinder wall thickness. Ductile iron performance sleeves fitted.
Studs included:	1/2" Head and 7/16" Main
Modifications required to fit:	Remote oil filter required. Electric water pump. External oil pump or dry sump may be required.
Modifications to head required:	Drill out head stud holes to 14mm. Two head dowel counterbores need to be increased to 15mm
HP rating:	1700*
Significant benefits:	Significantly increased rigidity and durability. May be bored to 89mm.
Finish:	Raw machined.
Options Available:	Bullet Fire Ring Head Sealing System. Wet Deck, Dry Deck and Solid Block options.